

SPIRAL DOUGH KNEADER

PNC	Model	Modules	Description	Note
602278	ESK33L	B;E;J	SPIRAL DOUGH KNEADER - 33LT - 2 SPEED	
602284	DSK33L	A;E;J	SPIRAL DOUGH KNEADER - 33LT - 2 SPEED	

SPIRAL DOUGH KNEADER

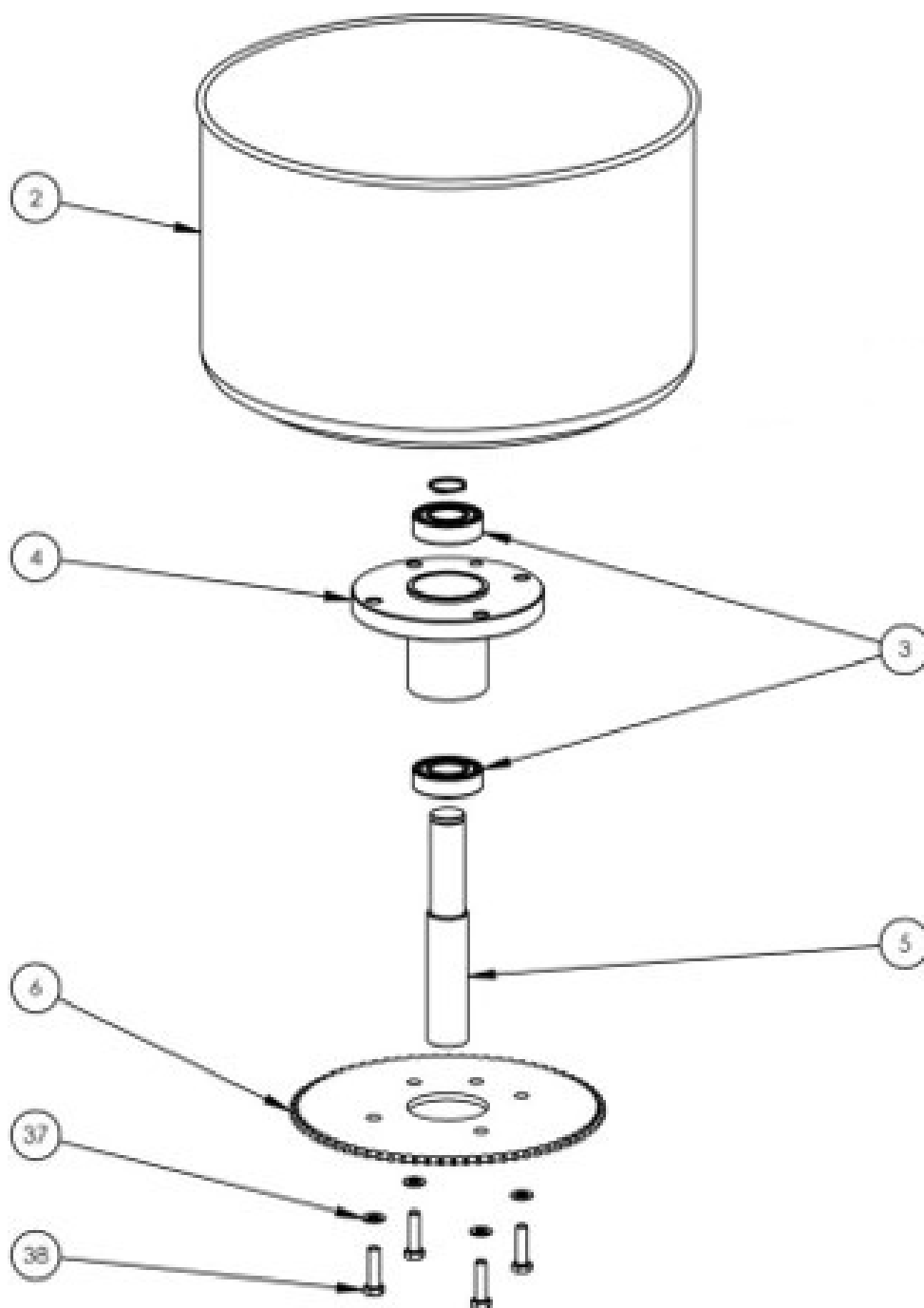
Modules classifications

A	DITO SAMA
B	ELECTOLUX PROFESSIONAL
E	33 LITRES
J	2 SPEED

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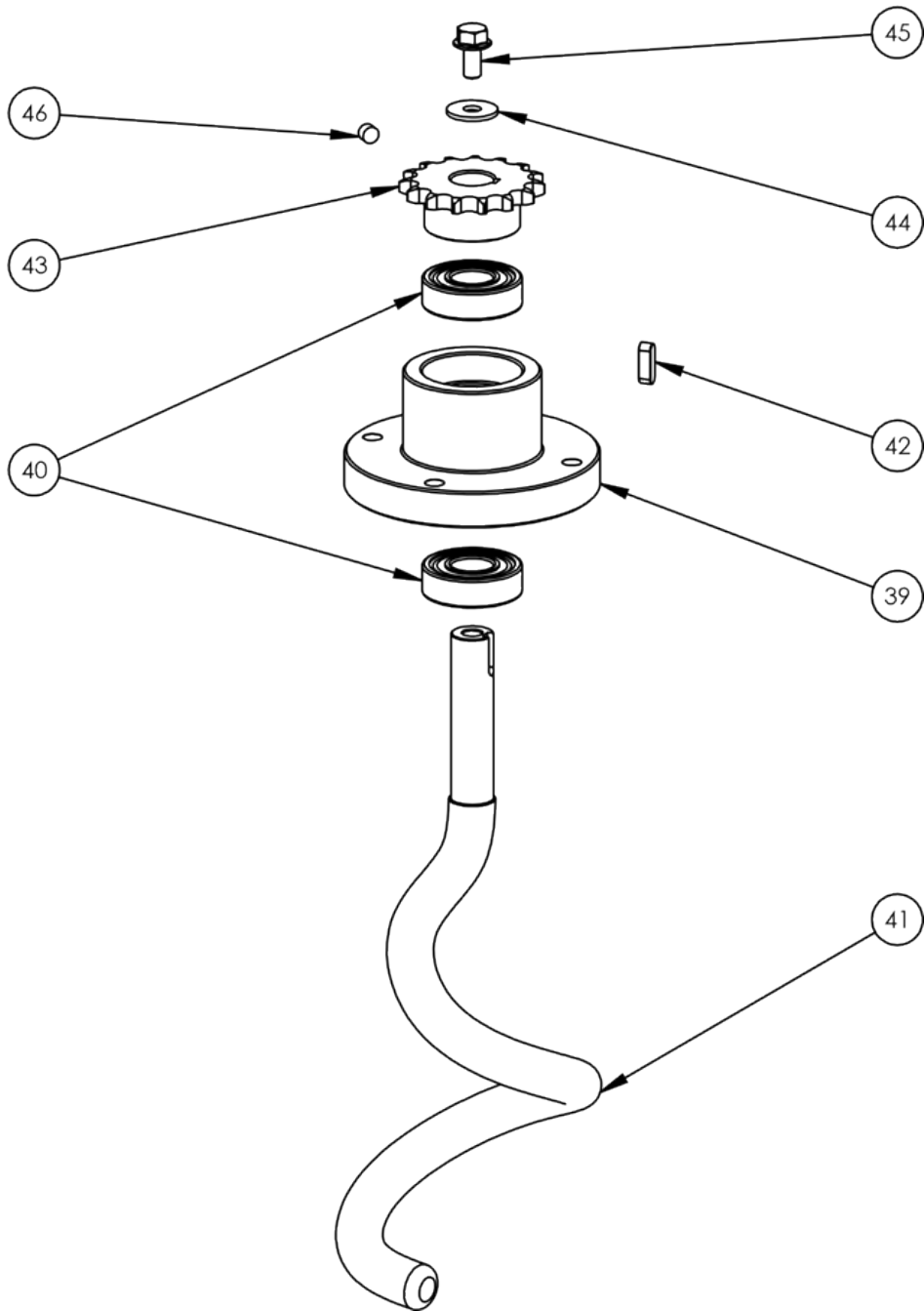
SPIRAL DOUGH KNEADER - Parts list - Structure

Pos.		Code	Description	V	W&T	Ref.	Notes	S/N break
2	0DF268	CIL00023	BOWL L33					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF223	CIL00075	SHARED BOWL SUPPORT					
5	0DF234	CIL00067	SHARED BOWL SUPPORT SHAFT					
6	0DF235	CIL00080	BOWL CROWN					
7	0DF236	CIL00048	MOTOR	X				
8	0DF237	CIL00056	GEAR BOX	X				
9	0DF238	CIL00059	REDUCER FLANGE S63		X			
10	0DF239	CIL00078	DRIVE SHAFT SUPPORT		X			
11	0DF269	CIL00063	DRIVE SHAFT L33					
13	0DF242	CIL00088	BOWL DRIVE PINION		X			
14	0DF270	CIL00263	SPIRAL ASSEMBLY L33		X			
15	0DF244	CIL00115	MICROSWITCH BRACKET					
16	0DF203	CIL00113	MICROSWITCH D3V-166-1C5	X				
17	0DF204	CIL00123	CHAIN TENSIONER ASSEMBLY					
18	0DF245	CIL00069	LID SHAFT					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF271	CIL00034	LID L33					
22	0DF209	CIL00104	PLASTIC STOP SPACER 10 X 15					
23	0DF247	CIL00112	TEMPOMATIC TIMER M1 130 M10 SM-T					
24	0DF248	MANOP005	NON-GRAD. BLACK KNOB					
25	0DF249	CIL00111	BUTTON 0-1 400V					
26	0DF250	CIL00116	SPEED SELECTOR					
27	0DF251	CIL00144	SCREEN-PRINTED ADHESIVE LABEL					
28	0DF211	CIL00106	WHEEL WITH BRAKE D50 M12					
29	0DF212	CIL00107	UNBRAKED WHEEL D50 M12					
30	0DF213	CIL00119	PLASTIC CABLE GLAND M20x1.5					
34	0DF275	CIL00042	DOUGH REMOVER PIN L33					
35	0DF276	CIL00101	BOWL CHAIN L33		X			
36	0DF318	CIL00096	SPIRAL CHAIN					
83	0DF294	CIL00266	PLASTIC LID COVER L33		X			
84	0DF316	CIL00240	THREE PHASE ELECTRICAL SYSTEM BOX	X				
85	0DF375	CIL00274 + CIL00270	FUSE 4A + FUSE HOLDER	X				



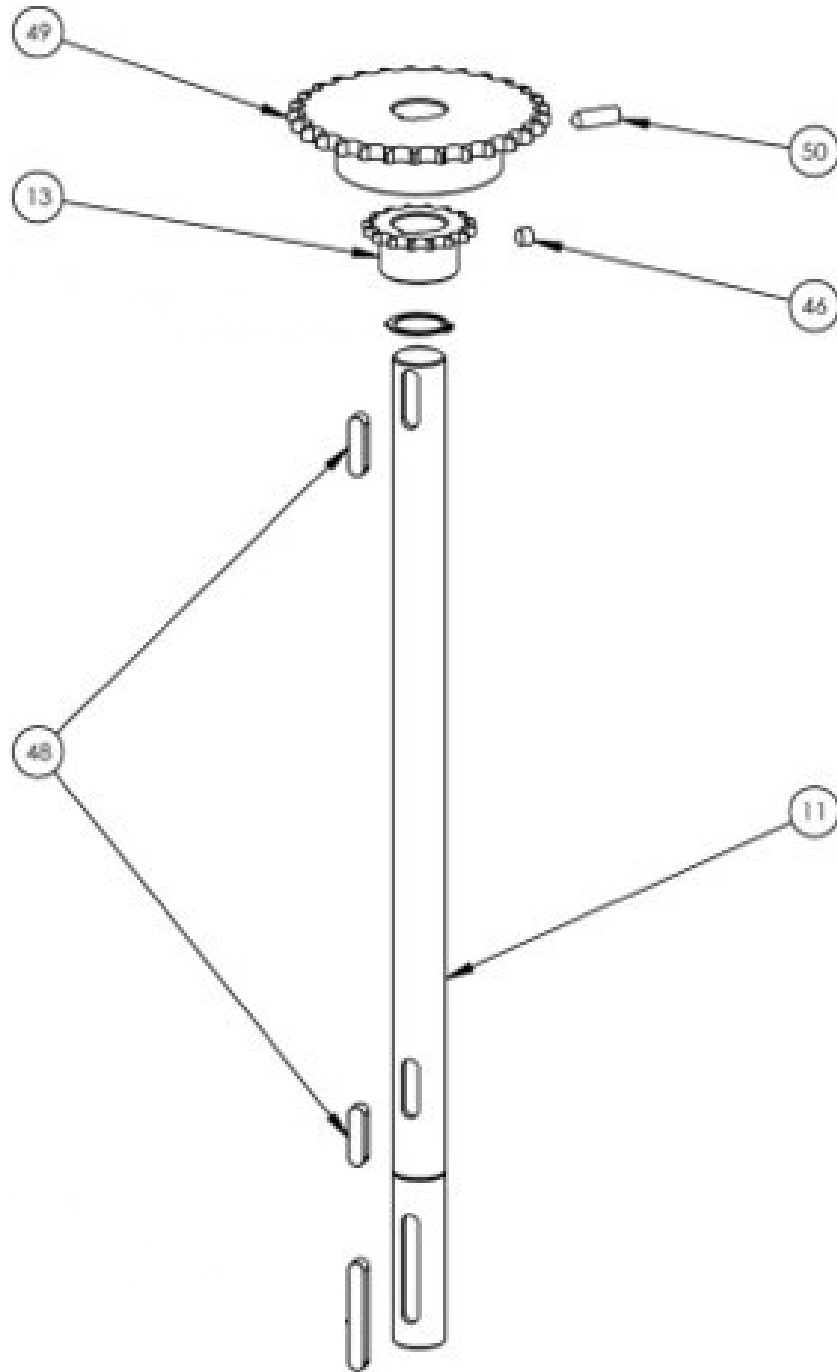
SPIRAL DOUGH KNEADER - Parts list -Bowl / Mechanism

Pos.		Code	Description	V	W&T	Ref.	Notes	S/N break
2	0DF268	CIL00023	BOWL L33					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF233	CIL00075	SHARED BOWL SUPPORT					
5	0DF234	CIL00067	BOWL SUPPORT SHAFT					
6	0DF235	CIL00080	BOWL CROWN		X			
37	0KQ524	BIL00035	FLAT WASHER 8 ZN					
38	0D2329	BIL00034	HEX HEAD SCREW M8 x 30 ZN					



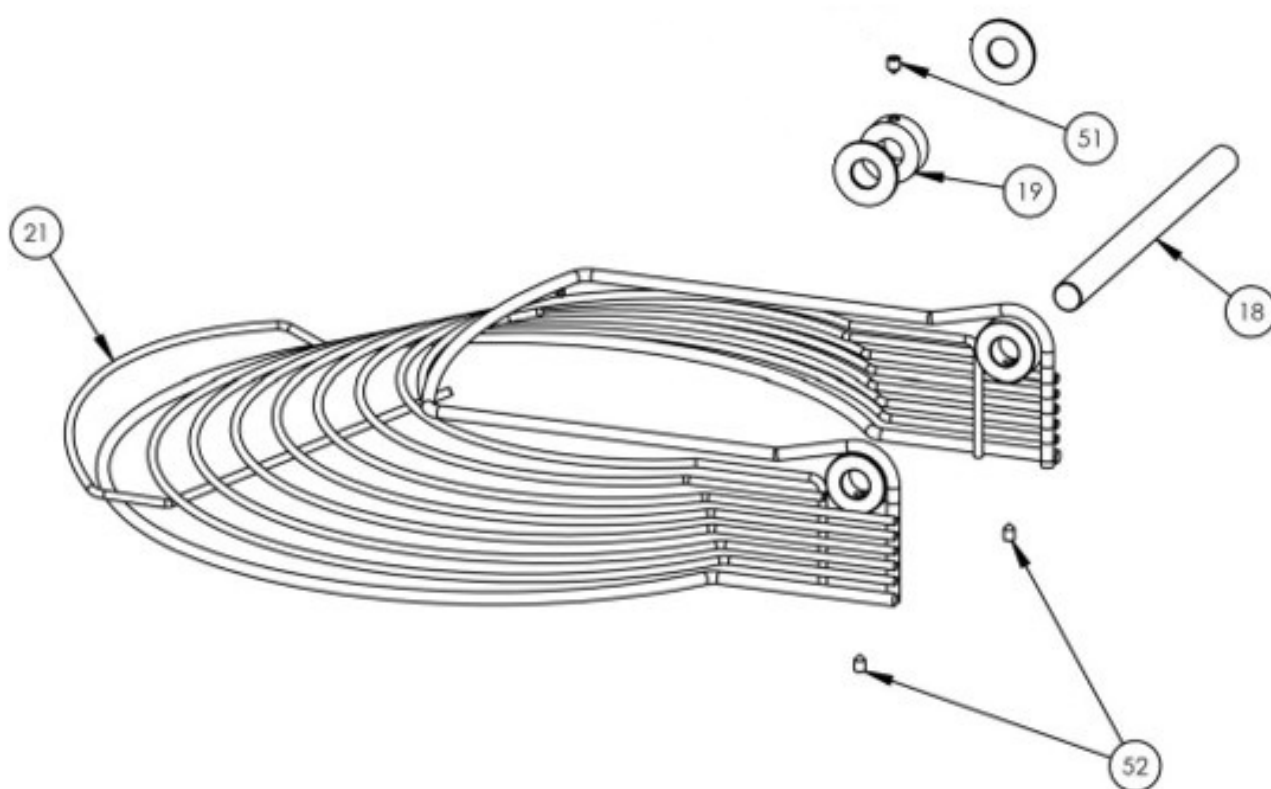
SPIRAL DOUGH KNEADER - Parts list - Spiral / Mechanism

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
39	0DF259	CIL00072	SPIRAL SUPPORT					
40	0D0035	CIL00091	BEARING 6202 2RS		X			
41	0DF277	CIL00029	SPIRAL L33					
42	0KQ486	BIL00005	ROLL PIN 6 x 30					
43	0DF261	CIL00083	SPIRAL PINION		X			
44	0D0630	BIL00036	FLAT WASHER 8 x 24 ZN					
45	0D0498	BIL00030	HEX HEAD SCREW M8 x 16 ZN					
46	0D0559	BIL00020	M8x8 POINT GRUB SCREW UNPROCESSED					



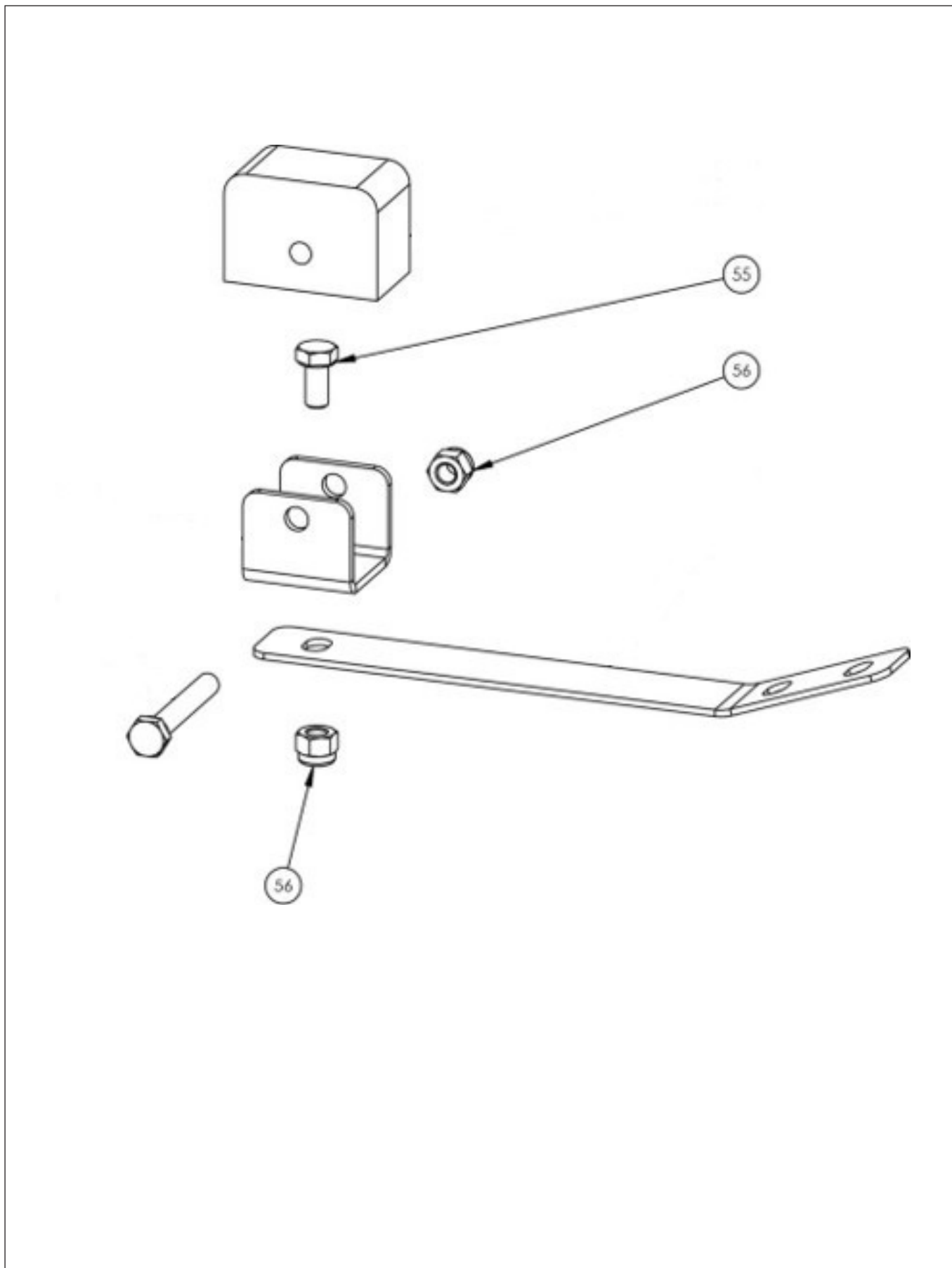
SPIRAL DOUGH KNEADER - Parts list - Shaft / Mechanism

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
11	0DF269	CIL00063	DRIVE SHAFT L33					
13	0DF242	CIL00088	BOWL DRIVE PINION		X			
46	0D0559	BIL00020	M8x8 POINT GRUB SCREW UNPROCESSED					
48	0KQ487	BIL00002	INTERLOCKING TAB 8 x 30					
49	0DF263	CIL00137	SPIRAL DRIVE PINION		X			
50	0D0553	BIL00021	M8 x 25 POINT GRUB SCREW UNPROCESSED					



SPIRAL DOUGH KNEADER - Parts list - Lid

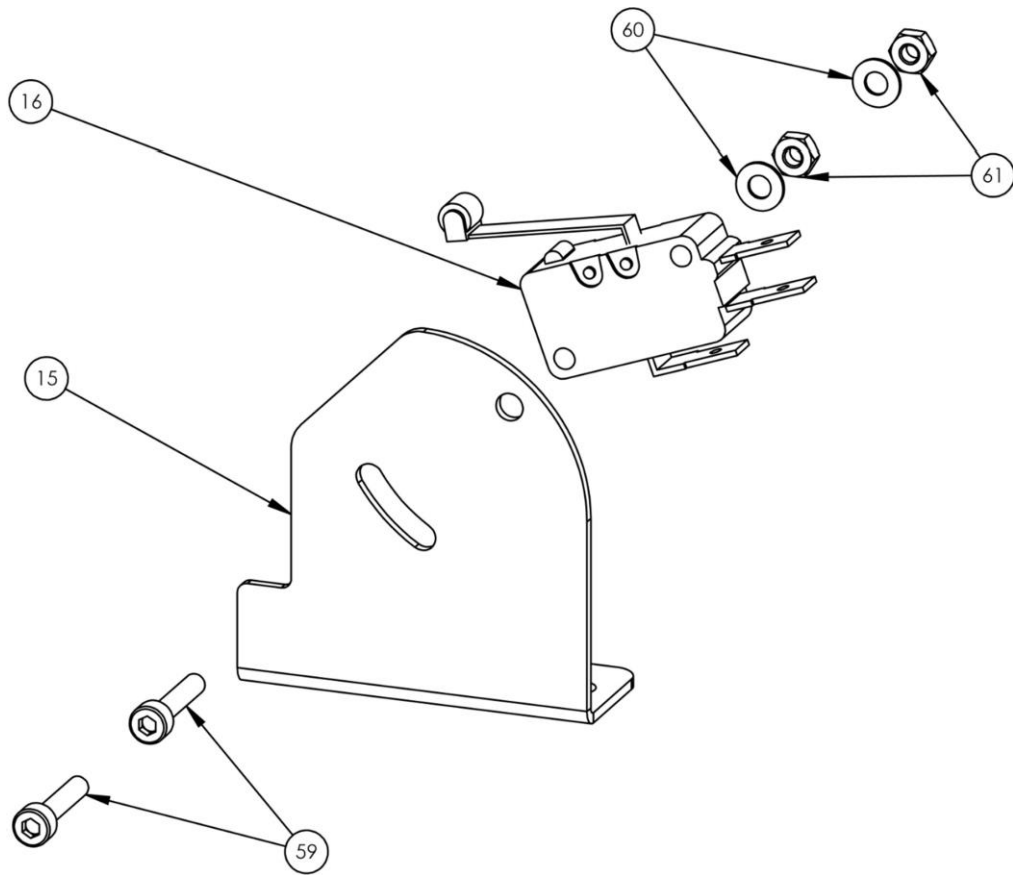
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
18	0DF245	CIL00069	LID SHAFT					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF271	CIL00034	LID L33					
51	0D2320	BIL00019	POINT GRUB SCREW M6 x 8 ZN					
52	0D2109	BIL00018	POINT GRUB SCREW M5 x 8 ZN					



SPIRAL DOUGH KNEADER - Parts list - Tensioner

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
55	0D0537	BIL00013	HEX HEAD SCREW M5 x 10 ZN					
56	0D0500	BIL00010	SELF-LOCKING NUT M5 ZN					

SPIRAL DOUGH KNEADER - Exploded view - Microswitch



SPIRAL DOUGH KNEADER - Parts list - Microswitch

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
15	0DF244	CIL00115	LID MICROSWITCH BRACKET					
16	0DF203	CIL00113	MICROSWITCH D3V	X				
59	0DF230	BIL00015	SOCKET HEAD SCREW M3x16A2					
60	0D5620	BIL00043	FLAT WASHER 3 x 7 x 0.5					
61	033987	BIL00016	NUT M3 A2					

CE